



2518/2718
INSTALLATION INSTRUCTIONS
1988-1995 7.5L (460) Ford F250, F350
& Motorhomes

Parts List

- (1) TRANS-DAPT SPACER
- (2) GASKETS
- (4) BOLTS 5/16-18 X 2 ¼"
- (6) WASHERS
- (2) FLAT HEAD BOLTS 5/16-18 X 3/4"
- (2) LINKAGE SPACERS 1"

Installation Instructions.

1. Remove throttle body air intake assembly.
2. Remove the 4 bolts attaching the throttle body to the manifold.
3. Remove the 2 bolts from the throttle linkage bracket and save.
4. Move the throttle body forward.
5. Remove gasket and clean surfaces.
5. Install your Trans Dapt spacer with (2) gaskets.
 - Be sure to follow the directions on the spacer for correct spacer installation.**
 - a. One gasket located between throttle body and Trans Dapt Spacer.
 - b. One gasket located between Trans Dapt Spacer and manifold.
6. Using the supplied bolts, reinstall the throttle body. (Torque to factory specs.)
7. Locate and install (2) linkage spacers under linkage bracket to extend linkage. Use the Flat head bolt to hold the spacers to the manifold and the factory bolts to hold the linkage to the spacers. The use of thread locker on the threads is recommended.
8. Inspect & Test throttle linkage for smooth full open & closed travel before driving.
Some cruise or kick down cables may require adjustment. Refer to factory service manual.
9. Reinstall throttle body air intake assembly.
10. Double-check your work.

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